K&M ARBOR PRESS K **PRECISION** SHOOTING **PRODUCTS**

CONTROL • ACCURACY • PRECISION



K&M Precision Shooting Products LLC 12764 Greenly Street Suite 10 Holland, MI 49424

Phone 616-399-7894 Fax 616-298-8652

• The ability to "feel" the bullet as it seated into the case neck is very important to achieve consistency and accuracy. Our newly designed toggle link arbor press has a very smooth and much improved feel to provide the reloader that critical sensitive feedback.

- Perfectly suited for use with in-line bullet seating and bushing neck die such as LE Wilson.
- Compact size allows for use on your loading bench or at the range.
- No need to permanently mount to your loading bench: however, mounting holes are provided if vou wish to.
- Press working height is adjustable from 0" to 7.5" or 0" to 6" when one of the force packs are used.
- Height adjustment is made by loosening 2 screws on the right side of the press head with the supplied T-Handle hex key.
- 1" press ram stroke.
- Two available force packs mount to the ram for measuring force required to seat the bullet. Standard force pack uses a dial indicator where 0.001" of deflection equates to one pound force. Max force of about 150lbs. A low force pack will allow a more sensitive range for competition shooters that seat bullets with very light neck tension. Will require a K&M modified dial indicator (P/N DI50) and the max force will be approximately 50lbs.



Reference scale marked on the column



Reference location for your die.





Easy height adjustment. Loosen the two press head clamp screws and place your die under the ram. Next stroke the handle fully. Now retract the handle so the head moves down 1-2 scale divisions and tighten the screws. This will give the proper height setting for most situations.

Use the K&M die base when using a neck sizing die. A neck sizing die can be used with the force pack however the feel is more precise when neck sizing without the force pack in place.



To install the force pack remove the press head from the column. Slide the force pack onto the ram and tighten the clamp screw onto the flat surface on the ram. Reinstall the press head to the column and adjust height to your die.



To install the dial indicator slide it into the top of the ram until it bottoms out. Now move it up just enough that the needle is roughly at the 12 O'clock position and tighten the thumb screw. Zero the dial indicator face to the needle. Use a .001" dial indicator for the standard force pack, 001"=11b

Use the K&M modified dial indicator for the low force pack. The dial face will read force directly when used with the low force pack.

kmshooting.com